

(3B)

$$V = 50 \text{ L}$$

$$D = 0.115 \text{ h}^{-1}$$

$$Q'^{\text{IN}} = 24.50 \text{ L/min}$$

$$G_{\text{IN}} = 18.55 \text{ g/L}$$

$$X = 4.87 \text{ g/L}$$

$$\text{IN: } X_0 = 0.2105$$

$$X_{\text{CO}_2} = 0$$

$$X_N = 0.7895$$

$$\text{OUT: } X_0 = 0.1894$$

$$X_{\text{CO}_2} = 0.0267$$

$$X_N = 0.7839$$

$$n_{\text{TOTAL}}^{\text{IN}} = \frac{P Q'^{\text{IN}}}{RT} = \frac{(1 \text{ atm})(24.50 \frac{\text{L}}{\text{min}})(1000 \frac{\text{mmol}}{\text{mol}})}{(0.08206 \text{ L atm/mol K})(273.15 \text{ K})} = 1093.0 \frac{\text{mmol}}{\text{min}}$$

$$n_N^{\text{IN}} = (0.7895)(1093.0) = 863.0 \text{ mmol/min}$$

$$n_O^{\text{IN}} = (0.2105)(1093.0) = 230.1 \text{ mmol/min}$$

$$n_N^{\text{OUT}} = n_N^{\text{IN}} \quad (\text{NOTE } n_{\text{TOTAL}}^{\text{OUT}} \neq n_{\text{TOTAL}}^{\text{IN}})$$

$$n_{\text{TOTAL}}^{\text{OUT}} = (863.0) / 0.7839 = 1100.8 \text{ mmol/min}$$

$$n_O^{\text{OUT}} = 208.5 \text{ mmol/min}$$

$$n_{\text{CO}_2}^{\text{OUT}} = 29.4 \text{ mmol/min}$$

$$i) \text{ OUR} = \frac{n_O^{\text{IN}} - n_O^{\text{OUT}}}{V} = \left(\frac{230.1 - 208.5}{50} \right) \left(\frac{60 \text{ min}}{\text{h}} \right) = \underline{\underline{25.9 \frac{\text{mmol}}{\text{Lh}}}}$$

$$\text{CER} = \frac{n_{\text{CO}_2}^{\text{OUT}} - n_{\text{CO}_2}^{\text{IN}}}{V} = \left(\frac{29.4}{50} \right) \left(\frac{60 \text{ min}}{\text{h}} \right) = \underline{\underline{35.3 \frac{\text{mmol}}{\text{Lh}}}}$$

$$ii) q_o = \frac{25.9 \text{ mmol/Lh}}{4.87 \text{ g/L}} = \underline{\underline{5.32 \text{ mmol/g h}}}$$

$$iii) Q_{MET} = (0.12)(25.9 \text{ mmol/Lh})(50\text{L}) = \underline{\underline{155 \text{ Kcal/h}}}$$

↑
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$$iv) CO_2: \left(35.3 \frac{\text{mmol}}{\text{Lh}}\right)(50\text{L})\left(\frac{1 \text{ mmol C}}{\text{mmol CO}_2}\right) = 1765 \text{ mmol/h}$$

$$\text{BIOMASS: } (4.87 \text{ g/L})(0.115 \text{ h}^{-1})\left(\frac{\text{mol C}}{24.7 \text{ g}}\right)\left(\frac{1000 \text{ mmol}}{\text{mol}}\right)(50\text{L})$$

$$= 1134 \text{ mmol/h}$$

$$\text{GLYCEROL: } (16.12 \text{ g/L})(0.115 \text{ h}^{-1})\left(\frac{\text{mol}}{92.094 \text{ g}}\right)\left(\frac{1000 \text{ mmol}}{\text{mol}}\right)(50\text{L})\left(\frac{3 \text{ mol C}}{\text{mol Gly}}\right)$$

$$= 3017 \text{ mmol/h}$$

$$\% \text{ C RECOVERY} = \frac{1134 + 1765}{3017} = \underline{\underline{96.1\%}}$$

$$v) Y_{x/s}^{obs} = \frac{4.87 \text{ g/L}}{16.12 \text{ g/L}} = \underline{\underline{0.302 \text{ g/g}}}$$

vi) ABSENCE OF GLYCEROL IN EFFLUENT IS NOT A CONCLUSIVE WAY TO SHOW SYSTEM IS GLYCEROL-LIMITED. THE BEST WAY IS TO DECREASE CONC. OF GLYCEROL IN FEED AND OBSERVE WHETHER THE BIOMASS CONC. DECREASES... $Y_{x/s}^{obs}$ SHOULD REMAIN SAME.